



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D5549-014
Job Sheet 186826



Part No: D5549-014

Job Qty: 1 ea

Part Name: Aft Beam Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5549 REV B IPP REV: A 18.01.17 NEW ISSUE DD VERF: JFS

Ship Via:

007271

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/18	12/4/18	0.00	0.00	Start Up Small Fab-4		JAN 0 2 2019
110	Small Fab	1 pcs	12/4/18	12/4/18	0.00	0.58	Small Fab-9		DAS 38
120	QC	1 pcs	12/4/18	12/4/18	0.00	0.00	QC5		38 9-89
130	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging3-2		9-89 DAS
140	QC21-SA	1 Ea	12/4/18	12/4/18	0.00	0.00	QC21		JAN 1 4 2019 JAN 1 6 2019

Part Op 110 - 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 with bolts and quick pin to Aft Beam. Torque nut as per dwg. (see note 8) 3- Install D5550-043 to Aft Beam. Torque nut as per dwg. (see note 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	10 Ea (10 ea)	90-Start up Operation	5041127
CBL-1240	Cable	2.8000 ft (2.8 ea)	90-Start up Operation	5032661
CBL-460	Loop Sleeve	4 Ea (4 ea)	90-Start up Operation	5119332
D5549-3	Aft Beam	1 Ea (1 ea)	90-Start up Operation	5140899
D5550-043	Aft Outboard Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5141202
D5553-1	Bracket	2 Ea (2 ea)	90-Start up Operation	5119977
MS17984-C625	Pin, Quick Release	2 Ea (2 ea)	90-Start up Operation	51138521
MS20002C6	Washer	6 Ea (6 ea)	90-Start up Operation	5089343
MS21042L4	Nut	10 Ea (10 ea)	90-Start up Operation	5112434
MS21042L6	Nut	6 Ea (6 ea)	90-Start up Operation	51339634
MS21250-06026	Bolt	6 Ea (6 ea)	90-Start up Operation	51075632
NAS1149D0463J	Washer		90-Start up Operation	5133200
			90-Start up Operation	5092782
			90-Start up Operation	5093765

Container No: S145341



Part: D5549-014

Job No: 186826

Serial No/Batch: S145341

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/16/19

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ons

Required	Inventory	Allocated
10	22	0
3	282	0
4	479	0
1	0	0
1	0	0
2	9	0
2	4	0
6	92	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

MS21042L4	10	2,166	0
MS21042L6	6	266	0
MS21250-06026	6	20	0
NAS1149D0463J	20	3,642	0
NAS1149D0663J	6	858	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 2:50 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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